

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

"FAA DOA EA-1 Approved"

September 6, 1974

Subject: Modification to the Fuselage Bulkhead

Models Affected: PA-31 Navajo
PA-31-350 Navajo Chieftain

Serial Numbers Affected: 31-7401201 to 31-7401244 incl.
31-7405401 to 31-7405463 incl.

Compliance Time: Within the next 100 hours of operation.

Purpose: To provide materials and instructions necessary to install a phenolic guard block at fuselage bulkhead station 100.

Installation of the phenolic guard block device contained in Kit No. 760 295 will preclude the possibility of the rudder cable contacting the bulkhead cutout at fuselage bulkhead station 100. (See sketch on reverse side of this letter for more descriptive information.)

Instructions: Contained in Kit No. 760 295; Fuselage Bulkhead Modification.

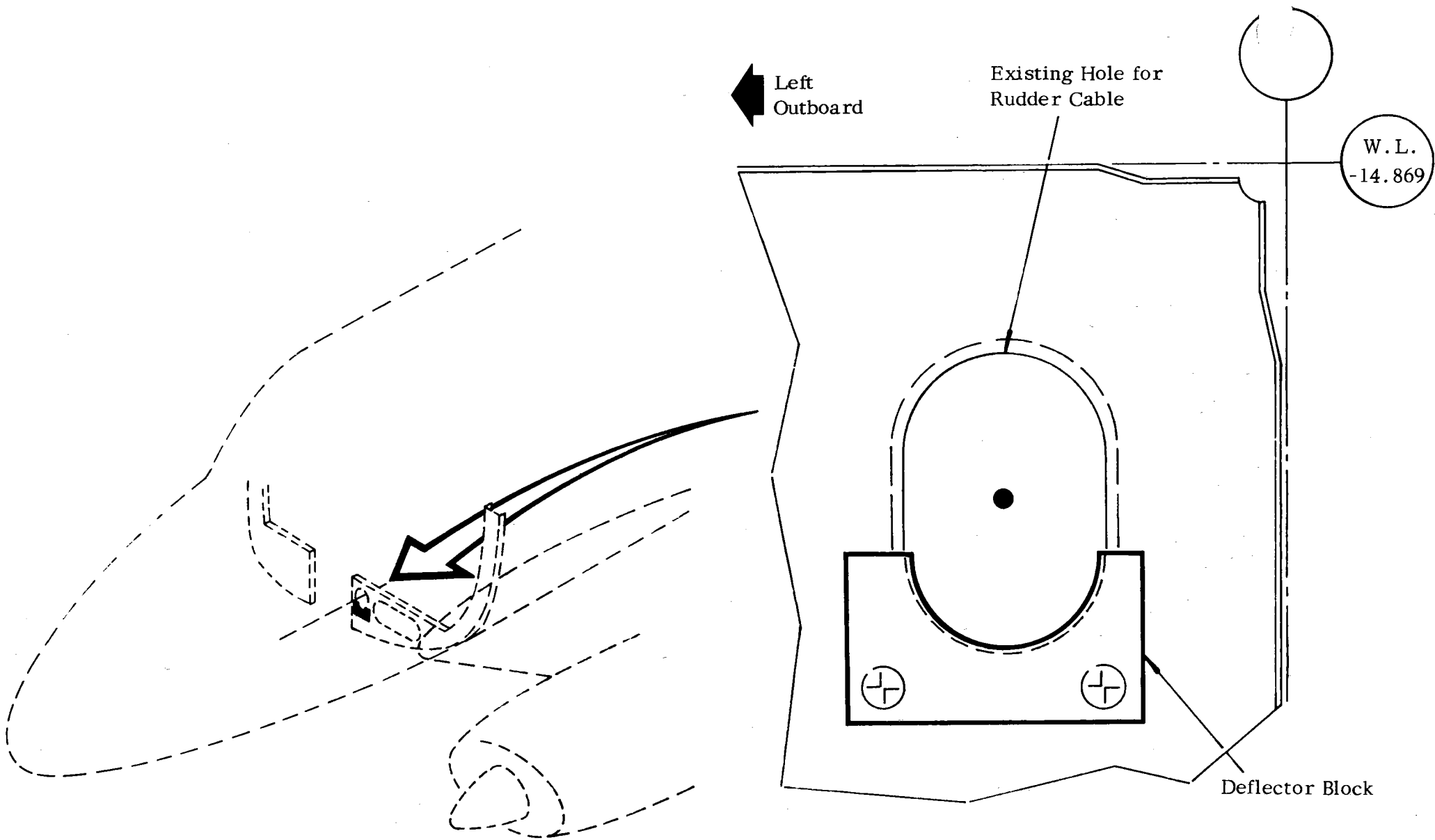
Material Required: One (1) each Fuselage Bulkhead Modification Kit, Piper Part No. 760 295.

Availability of Parts: Your Piper Field Service Facility.

Effectivity Date: This Service Bulletin is effective upon receipt.

Summary: Please contact your Piper Field Service Facility to make arrangements for compliance with the provisions of this service release in accordance with Compliance Time, above. Modification material specified in the body of this service release and one (1) hour per aircraft labor allowance provisions are available free of charge through your Piper Field Service Facility, providing modification arrangements are conducted through your Piper Field Service Facility.

A Service Publication Compliance Form is enclosed with each copy of this service release mailed to affected owners of record; this form is to be filled out according to instructions on the form reverse side and left with the Piper Field Service Facility performing the modification.



View looking forward.
Bulkhead Sta. 100.00